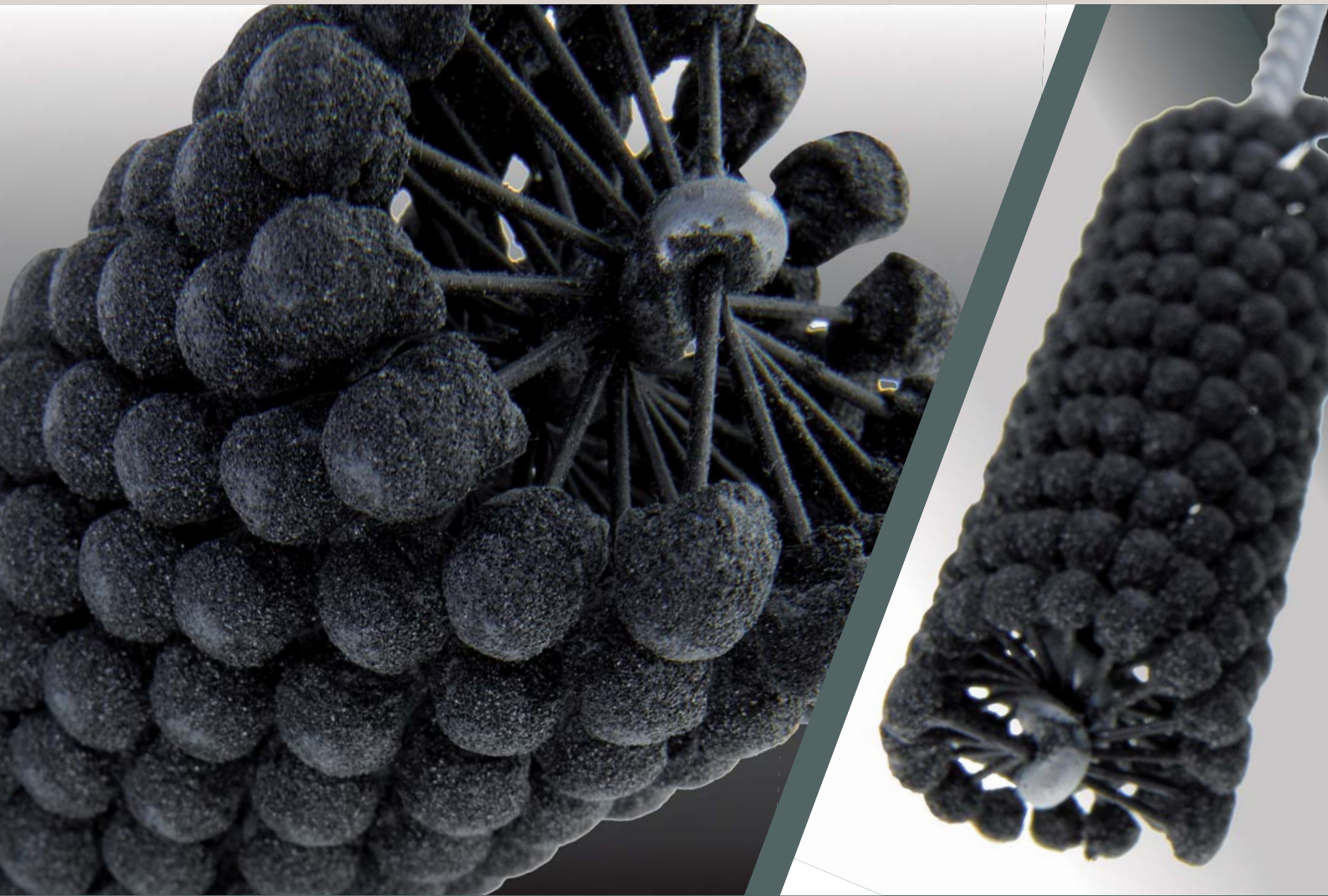


FLEXIBLE HONE



/ For all types of
cylinders



FLEXIBLE HONE



You can use it on all types of cylinders

The FH is a flexible abrasive tool ideal for lapping, deburring cylinders, hydraulic elements, aluminum injection parts, automotive, precision parts, etc.

Tool composed of small and independent unbreakable balls tied to the center by nylon strips.

It is self-centering and adjustable, so you can adapt it to any unevenness of the surface of the hole to work.

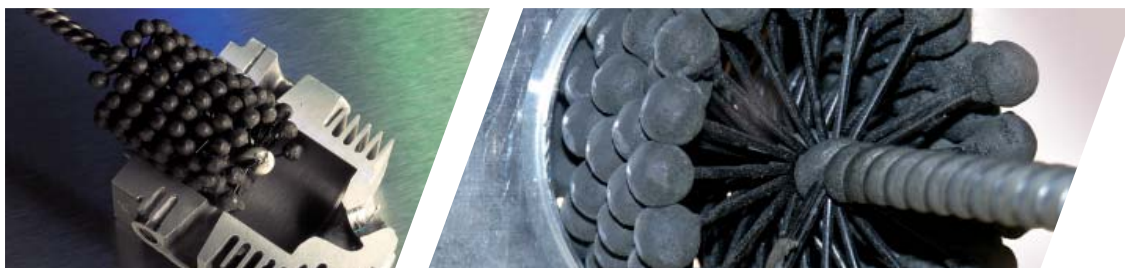
Reduces the values of RA, but keeping Rpk Rk and Vo and keeps Rvk and volume. Achieving a perfect polished.

You can attach it, in manual and automatic machine drills.

This tool is ideal for cylinders, connecting rods, crankshafts tooling...



Diameter of the cylinder to clean	Total length	Useful length	SC grit	SC grit
mm	mm	mm	120	180
4	150	21		04SC18
8	203	53	08SC12	08SC18
9	203	53	09SC12	09SC18
10	203	53	10SC12	10SC18
12,7	203	65	13SC12	13SC18
14	203	65	14SC12	14SC18
16	203	65	16SC12	16SC18
18	203	65	18SC12	18SC18
20	203	65	20SC12	20SC18
22	203	65	22SC12	22SC18
25,4	203	80	26SC12	26SC18
29	203	80	29SC12	29SC18
31,8	203	80	32SC12	32SC18
35	203	80	35SC12	35SC18
38	203	80	38SC12	38SC18
41	203	80	41SC12	41SC18
45	203	80	45SC12	45SC18
48	203	80	48SC12	48SC18
51	203	80	51SC12	51SC18



Specifications:

- Tool composed of silicon carbide balls impregnated with different grits.
- Can be used in dry surfaces or with oils having viscosity SAE 10 to 30 (it is recommended to lubricate).
- Do not use solvents during use or for cleaning the cylinders.
- For the choice of suitable diameter, this will be the inside diameter of the cylinder polish or the next higher.
- The recommended speed is between 500 and 1200 rpm. Not to be used in high-speed engines.
- Progress will be between 3 to 4.5 m / sec.
- The oscillations for correct work will be 20 to 45 seconds per cylinder. (5-15 passes).
- It is important that the tool gets into the hole and to be always in rotation
- After work, and in order to remove any residue, use soapy water and a brush Nylon spiral (LNY) of the same diameter.
- We have a wide range of dimensions, and abrasive grits outside the permanent stock table.

Applications:

- Air Compressors.
- Air Hydraulic Cylinders.
- Pneumatic Cylinders.
- Boiler componets
- Pneumatic Tools.
- Brake Cylinder
- Brake Rotors
- Cylinders and Engine Blocks
- Guns and Weapons
- Musical Instruments



Innovating the wire brushware



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